

Date received: 02/03/20

Date of issue: 30/04/20

Report consists of 10 test reports.

Defects before testing: None

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD)

ITALIA

SAMPLE N° 287585

Overall dimensions: 610 x 550 x 760 (h) mm

List of test reports:

- 1. Back durability test Cyclic-Type II and III ANSI-BIFMA X5.1-2017/15
- 2. Structural durability test Cyclic ANSI BIFMA X5.1-2017/24
- 3. Drop test Dynamic ANSI- BIFMA X5.1-2017/7
- 4. Seating durability test Cyclic ANSI-BIFMA X5.1-2017/10
- 5. Arm durability test cyclic ANSI-BIFMA X5.1-2017/20
- 6. Leg strength test-Front application ANSI-BIFMA X5.1-2017/17
- 7. Leg strength test- Side application ANSI-BIFMA X5.1-2017/17
- 8. Backrest strength test Static ANSI-BIFMA X5.1-2017/6
- 9. Arm strength test-Vertical-Static ANSI-BIFMA X5.1-2017/12
- 10. Arm strength test Horizontal-Static ANSI-BIFMA X5.1-2017/13

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

aging Director Indrea Giavon



SAMPLE N° 287585

Date of issue: 30/04/20

Sample weight: Not determined Sample name: PALMO armchair



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 1

Revision:

Date received: 02/03/20 Date of test: 06/03/20 Date of issue: 30/04/20

Sample name: PALMO armchair CANTARUTTI S.R.L. **VIA MAGGIORE 14** 33040 PREMARIACCO (UD) **ITALIA**

Back durability test - Cyclic-Type II and III ANSI-BIFMA X5.1-2017/15

Type of chair: Type III

Test results:

Tool Toodito.	<u> </u>						
Number of cycles	Seat load kg	Force application points on the backrest	Backrest force N	Remarks			
80.000	109	Center of the backrest	334	No defects			
20.000	109	102 mm right from the center	334	No defects			
20.000	109	102 mm left from the center	334	No defects			

The test results comply with the requirements in clause 15.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 2

Revision: 0

 Date received:
 02/03/20

 Date of test:
 16/03/20

 Date of issue:
 30/04/20

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD) ITALIA

Structural durability test - Cyclic ANSI BIFMA X5.1-2017/24

Type of chair: Type III

Test results:

Seat le	pad Horizon Forc N	i illimner	Remarks
109	334	25.000	No defects

The test results comply with the requirements in clause 24.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature over the state of the state of

signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 3

Revision: 0

 Date received:
 02/03/20

 Date of test:
 18/03/20

 Date of issue:
 30/04/20

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD) ITALIA

Drop test - Dynamic - ANSI- BIFMA X5.1-2017/7

Type of chair: Type III

Height of drop: 152 mm above the uncompressed seat surface

Test results:

Bag weight kg	Number of drops	Remarks
102	1	No defects
136	1	No defects

The test results comply with the requirements in clause 7.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 4

Revision:

Date received: 02/03/20 Date of test: 30/03/20 Date of issue: 30/04/20

Sample name: PALMO armchair CANTARUTTI S.R.L. **VIA MAGGIORE 14** 33040 PREMARIACCO (UD) **ITALIA**

Seating durability test - Cyclic - ANSI-BIFMA X5.1-2017/10

Type of chair: Type III

Seat impact test

Height of drop: 36 mm above the uncompressed seat surface

Test results:

Mass of drop kg	Number of drops	Remarks
57	100.000	No defects

Front corner load-ease test - cyclic -off-center

Test results:

Seat load N	Number of cycles	Remarks
890	20.000	No defects

The test results comply with the requirements in clause 10.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic

naging Director Andrea Giavon

signature systems.



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 5

Revision: 0

 Date received:
 02/03/20

 Date of test:
 17/04/20

 Date of issue:
 30/04/20

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD) ITALIA

Arm durability test - cyclic ANSI-BIFMA X5.1-2017/20

Type of chair: Type III

Seat height: /
Armrest positioning: /

Test results:

Load on arm rest N	Number of cycles	Remarks	
400	60.000	No defects	

The test results comply with the requirements in clause 20.4 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 6

Revision: 0

 Date received:
 02/03/20

 Date of test:
 21/04/20

 Date of issue:
 30/04/20

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD) ITALIA

Leg strength test-Front application ANSI-BIFMA X5.1-2017/17

Type of chair: Type III

Test results:

Leg	Applied load N	Load application points mm	Time of application minutes	Remarks
Right leg	334	38 from the bottom and 25 from the edge	1	No defects
Left leg	334	38 from the bottom and 25 from the edge	1	No defects

Leg	Applied load N	Load application points mm	Time of application minutes	Remarks
Right leg	503	38 from the bottom and 25 from the edge	1	No defects
Left leg	503	38 from the bottom and 25 from the edge	1	No defects

The test results comply with the requirements in clause 17.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature curvature.

signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 7

Revision: 0

 Date received:
 02/03/20

 Date of test:
 21/04/20

 Date of issue:
 30/04/20

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD) ITALIA

Leg strength test- Side application ANSI-BIFMA X5.1-2017/17

Type of chair: Type III

Test results:

Leg	Applied load N	Load application points mm	Time of application minutes	Remarks
Front leg	334	38 from the bottom and 25 from the edge	1	No defects
Rear leg	334	38 from the bottom and 25 from the edge	1	No defects

Leg	Applied load N	Load application points mm	Time of application minutes	Remarks
Front leg	503	38 from the bottom and 25 from the edge	1	No defects
Rear leg	503	38 from the bottom and 25 from the edge	1	No defects

The test results comply with the requirements in clause 17.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 8

Revision: 0

 Date received:
 02/03/20

 Date of test:
 22/04/20

 Date of issue:
 30/04/20

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD) ITALIA

Backrest strength test - Static ANSI-BIFMA X5.1-2017/6

Type of chair: Type III

Test results:

Back load N	Time of application (minutes)	Remarks
667	1	No defects
1.001	1	No defects

The test results comply with the requirements in clause 6.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

naging Director Andrea Giavon

signature systems.



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 9

Revision: 0

 Date received:
 02/03/20

 Date of test:
 30/04/20

 Date of issue:
 30/04/20

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD) ITALIA

Arm strength test-Vertical-Static ANSI-BIFMA X5.1-2017/12

Type of chair: Type III

Test results:

Vertical load N	Time of application	Remarks
750	1'	No defects
1.125	15"	No defects

The test results comply with the requirements in clause 12.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

signature systems.

Managing Director Dr. Andrea Giavon



Testing site: via Antica, 24/3 33048 San Giovanni al Natisone (UD) tel. +39 0432 747211 lab@catas.com



LAB N° 0027 Membro degli MRA EA, IAF e ILAC

TEST REPORT

287585 / 10

Revision: 0

 Date received:
 02/03/20

 Date of test:
 30/04/20

 Date of issue:
 30/04/20

Sample name: PALMO armchair

CANTARUTTI S.R.L. VIA MAGGIORE 14 33040 PREMARIACCO (UD) ITALIA

Arm strength test - Horizontal-Static ANSI-BIFMA X5.1-2017/13

Type of chair: Type III

Test results:

Horizontal load N	Time of application	Remarks
445	1'	No defects
667	15"	No defects

The test results comply with the requirements in clause 13.5 of ANSI-BIFMA X5.1-2017

This document is validated by digital signature and time stamping in accordance with the Italian laws and the European Directives which regulate the electronic signature systems.

signature systems.

Managing Director Dr. Andrea Giavon